

## SABIC® PPCOMPOUND 8536B

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

### DESCRIPTION

SABIC® PPcompound 8536B is an elastomer-modified mineral filled Polypropylene for painted automotive exterior applications. This material has been designed to combine a good performance profile with good processing.

SABIC® PPcompound 8536B is a designated automotive grade.

IMDS ID: 459467538

### TYPICAL PROPERTY VALUES

Revision 20211207

| PROPERTIES                                  | TYPICAL VALUES | UNITS  | TEST METHODS |
|---------------------------------------------|----------------|--------|--------------|
| <b>POLYMER PROPERTIES</b>                   |                |        |              |
| <b>Melt Flow Rate (MFR)</b>                 |                |        |              |
| at 230 °C and 2.16 kg                       | 20             | dg/min | ISO 1133     |
| <b>Density <sup>(1)</sup></b>               | 990            | kg/m³  | ISO 1183     |
| <b>Filler content</b>                       | 15             | %      | SABIC method |
| <b>Mould shrinkage <sup>(2)</sup></b>       |                |        |              |
| 24 hours after injection moulding           | 0.7            | %      | SABIC method |
| <b>MECHANICAL PROPERTIES <sup>(1)</sup></b> |                |        |              |
| <b>Tensile</b>                              |                |        |              |
| Tensile modulus                             | 1350           | MPa    | ISO 527/1A   |
| stress at yield                             | 18.5           | MPa    | ISO 527/1A   |
| stress at break                             | 13.5           | MPa    | ISO 527/1A   |
| strain at break                             | >150           | %      | ISO 527/1A   |
| <b>Flexural test</b>                        |                |        |              |
| Flexural modulus                            | 1550           | MPa    | ISO 178/1A   |
| <b>Izod impact notched <sup>(3)</sup></b>   |                |        |              |
| at 23 °C                                    | 60             | kJ/m²  | ISO 180/1A   |
| at 0 °C                                     | 60             | kJ/m²  | ISO 180/1A   |
| at -20 °C                                   | 10             | kJ/m²  | ISO 180/1A   |
| <b>THERMAL PROPERTIES <sup>(1)</sup></b>    |                |        |              |
| <b>Heat deflection temperature</b>          |                |        |              |
| at 0.45 MPa (HDT/B)                         | 95             | °C     | ISO 75       |
| <b>Coeff. of linear thermal expansion</b>   |                |        |              |
| -30 °C to 100 °C                            | 60             | µm/mK  | ISO 11359-2  |

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

### STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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